

Work Order ID 48645

June 26, 2009 7:43:11 AM



Page 1

Item ID: D3832-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Mesh (Base)

Start Date: 15/07/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 03/08/2009 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3832

Rev A

100

0.00



SHEAR

Shear

Memo

0.00

Shear

1- mesh to size as per dwg D3832

M112147

SAD 09-07-10

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

=> Sorloz/10

(43)

120

Identify as per dwg & Stock Location: WA

0.00



Packaging

Memo

0.00

Packaging

SAD 09-07-10 (Qty 3)

Work Order ID 48645

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Page 2

Item ID: D3832-1

Accept



Setup Start



Revision ID: A

Item Name: Mesh (Base)

Stop



Start Date: 15/07/2009 Start Qty: 3.00



Cust Item ID:

Required Date: 03/08/2009 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

091071378



QC

Memo

0.00

Quality Control

MF 09-07-10

Picklist Print

June 26, 2009 7:43:10 AM

Page 1

Work Order ID: 48645

Parent Item: D3832-1RevA

Parent Item Name: Mesh (Base)


Comments:

Start Date: 15/07/2009

Required Date: 03/08/2009

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	0.0000	80.3741			
 MU2147 3AD 09-07-10												
Expanded Metal Flat SS												

Date: Thursday, 18/06/2009 7:23:18 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MESH (BASE)
Job Number : 48645	
Estimate Number : 13658	
P.O. Number :	Part Number : D38321
This Issue : 18/06/2009 S.O. No. :	Drawing Number : D3832 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : LARGE FAB ASSY	Drawing Revision : A
Previous Run : 48332	Material :
Written By :	Due Date : 25/06/2009 Qty: 3 Um: Each
Checked & Approved By :	
Comment : Est Rev:A 08-12-01 new issue DD verified by:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304EX07516F	Expanded Metal Flat SS
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Comment: Qty.: 26.7244 sf(s)/Unit Total : 80.1732 sf(s)
Expanded Metal Flat SS
batch: M112147

SAD 09-02-10 (3)

2.0	SHEAR	SHEAR
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Comment: SHEAR
1- shear mesh to size as per dwg D3832

SAD 09-07-10 (3)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SAD 09-07-10 (3)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: WA

SAD 09-07-10 (3)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



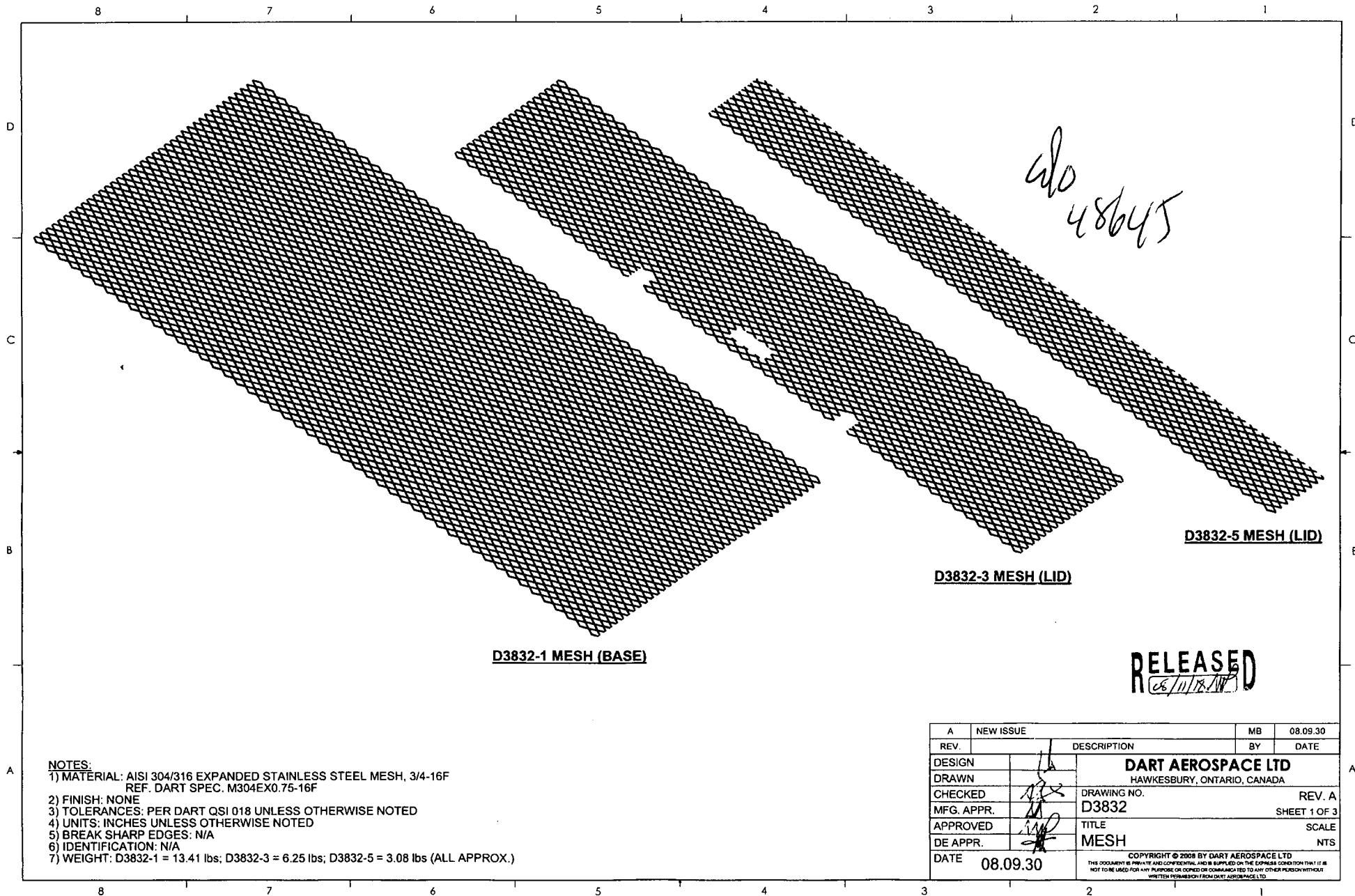
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



NOTES:
 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: N/A
 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. A
DRAWING NO. D3832	SHEET 1 OF 3
TITLE MESH	SCALE NTS
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